



Tool & Hoist Products

OPERATOR'S MANUAL

SECTION
MANUAL

M10
195

INCLUDING: OPERATION, INSTALLATION & MAINTENANCE

Released: 5-31-94
Revised: 5-31-94

49733 AND 49733-1 SHROUD KITS for SERIES GR03A ANGLE SANDERS

WARNING

Use only back-up pads with a maximum operating speed that equals or exceeds the nameplate RPM of the tool.

Read the OPERATOR'S MANUAL included with the tool for additional warnings and cautions before operating the tool.

INSTALLATION OF THE SHROUD KIT

For models with collets:

1. Position the Bracket Spacer (3) against the Housing Bracket (1) making certain that the Spacer Locating Pin (4) enters the hole in the Bracket.
2. Position the Shroud (6) against the Spacer and install the two Shroud Mounting Screws (7) to keep the Shroud against the Spacer.
3. Install the Bracket on the hub of the angle head and secure it by tightening the Mounting Bracket Pinch Bolt (2) with a hex wrench.
4. Thread the Mandrel (8) onto the Pad (9) and tighten it.
5. Install the assembled Mandrel in the collet and tighten the collet.
6. Attach the Hose (10) to the Shroud.

For models with threaded arbors:

1. Position the Shroud (6) against the Mounting Bracket (1) and install the two Shroud Mounting Screws (7) to keep the Shroud against the Bracket.
2. Install the Bracket on the hub of the angle head and secure it by tightening the Mounting Bracket Pinch Bolt (2) with a hex wrench.
3. Thread the Spindle Adapter (5) onto the Pad (9) and tighten it.
4. Install the assembled Adapter onto the threaded spindle arbor and tighten it.
5. Attach the Hose (10) to the Shroud.

NOTICE

The use of other than genuine ARO Tool replacement parts may result in safety hazards, decreased tool performance, and increased maintenance, and may invalidate all warranties.

ARO Tool is not responsible for customer modification of tools for applications on which ARO Tool was not consulted. Repairs should be made only by authorized trained personnel. Consult your nearest ARO Tool Authorized Servicenter. It is the responsibility of the employer to place the information in this manual into the hands of the operator.

For parts and service information, contact your local ARO distributor, or the Customer Service Dept. of the Ingersoll-Rand Distribution Center, White House, TN at PH: (615) 672-0321, FAX: (615) 672-0601

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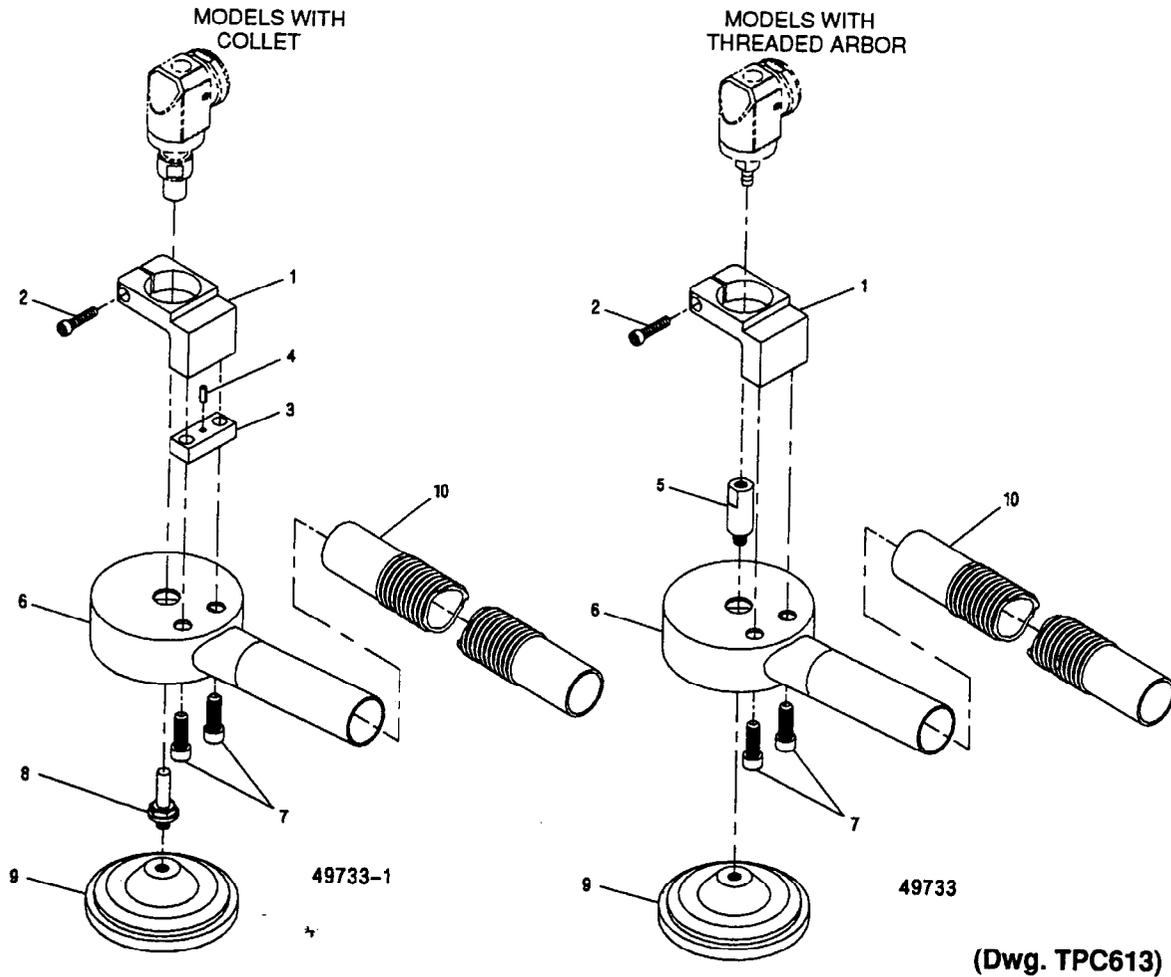
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MAINTENANCE SECTION



PART NUMBER FOR ORDERING

Shroud Kit		
	for models with threaded arbor	49733
	for models with collet	49733-1
1	Mounting Bracket	49726
2	Mounting Bracket Pinch Bolt	49440-74
3	Bracket Spacer (for 49733-1)	49728
4	Spacer Locating Pin	49734
5	Spindle Adapter (for 49733)	49727
6	Shroud	49731
7	Shroud Mounting Screw (2)	
	for 49733	49440-153
	for 49733-1	49732-3
8	Mandrel (for 49733-1)	49732-2
9	Pad	49732-1
10	Hose	49600

